

5/13

|                      |              |                                |
|----------------------|--------------|--------------------------------|
| DART AEROSPACE LTD   | Work Order:  | 22540.                         |
| Description: Bushing | Part Number: | D28063                         |
| Dwg: D2806 rev. A    | Qty:         | 80. <del>11.13</del> <i>EC</i> |

| Step | Location   | Procedure   | By        | Date     | qty |
|------|------------|---|-----------|----------|-----|
| 1    | EXPEDITING | Issue W/O   | <i>JA</i> | 05.03.10 | 80  |
| 2    | METAL      | Cut blanks: 1.100" long -0.010" +0.030"<br>Material: 6061-T6 (QQ-A-200/8) or (QQ-A-250/11)<br>1.0" Hex stock<br>Batch: <i>11/7029</i><br><i>11/0161</i> | <i>JA</i> | 05.03.10 | 80  |
| 3    | HAAS       | Machine as per folio FA105  | <i>EP</i> | 05.03.10 | 80  |
| 4    | QC         | Inspect Level 2   | <i>EP</i> | 05.03.10 | 80  |
| 5    | QC         | Inspect Level 8   | <i>EP</i> | 05.03.28 | 80  |
| 6    | METAL      | <del>Turn</del> & Deburr  | <i>SB</i> | 05.03.28 | 80  |
| 7    | QC         | Inspect Level 5   | <i>2</i>  | 05.05.28 | 80  |
| 8    | FINISHING  | Chemical conversion coat per QSI-105 <del>20.11.13</del><br>Acid etch & Alodine <del>20.11.13</del>   | <i>SG</i> | 05.03.28 | 80  |
| 9    | STORES     | Identify and stock  | <i>CH</i> | 05.03.28 | 80  |
| 10   | EXPEDITING | Close W/O<br>Cost / part: <i>1.21</i> <i>SAC</i> 05/03/29 <i>80</i>   | <i>JA</i> | 05.04.15 | 80  |

| Rev | Date     | Change    | Revised By | Approved  |
|-----|----------|-----------|------------|-----------|
| A   | 00.11.13 | New Issue | EC         | <i>JA</i> |

RELEASED

*EC* 00.11.13

UNDER REVIEW

02.08.22 *HD*

MADE ON COBRA

*HD* 04.01.19

CANCEL

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

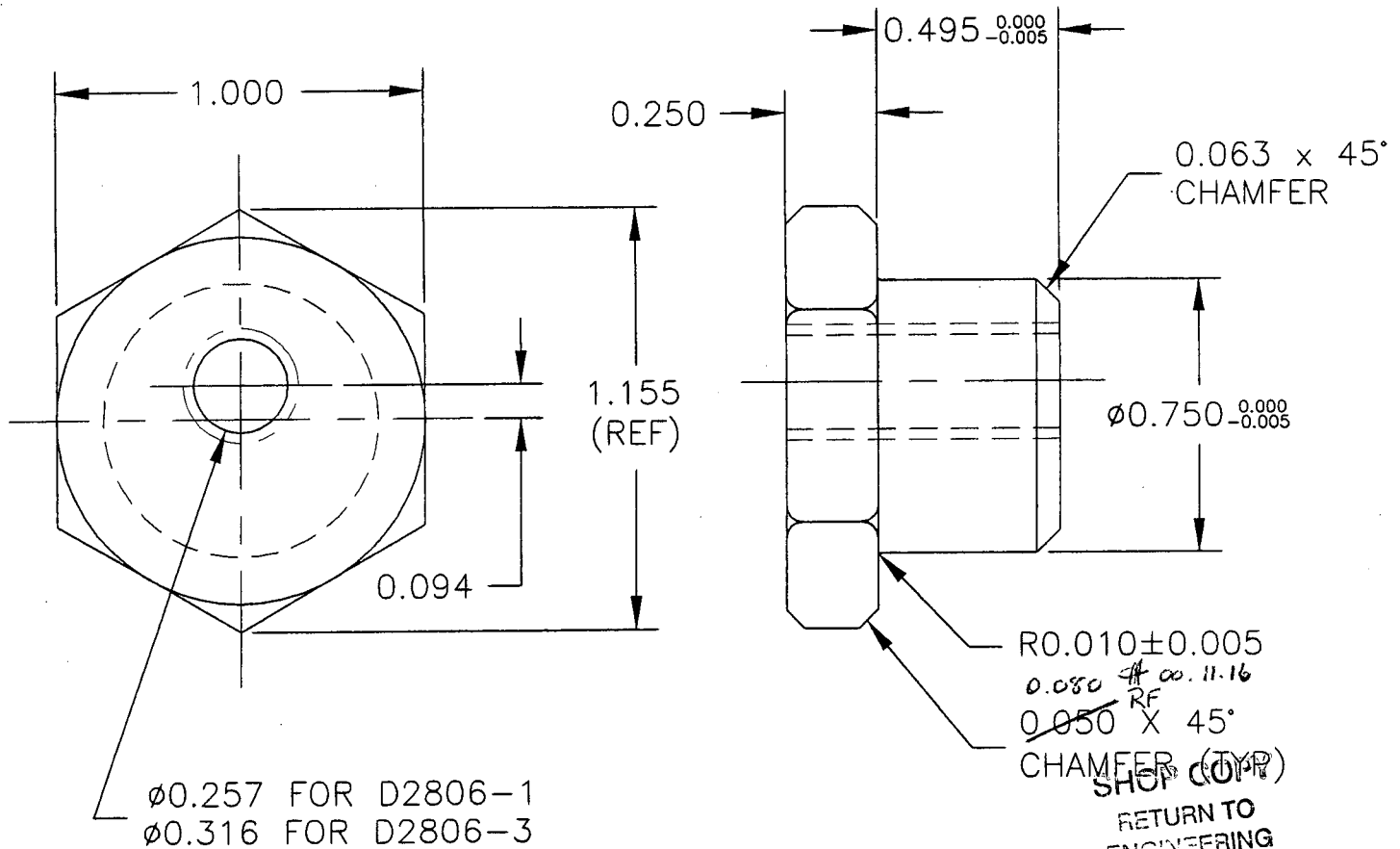
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





|                              |                                |   |                        |
|------------------------------|--------------------------------|---|------------------------|
| DESIGN<br><i>[Signature]</i> | DRAWN BY<br><i>[Signature]</i> | DART AEROSPACE LTD<br>HAWKESBURY, ONTARIO, CANADA |                        |
| CHECKED<br><i>CP</i>         | APPROVED<br><i>[Signature]</i> | DRAWING NO.<br>D2806                              | REV. A<br>SHEET 1 OF 1 |
| DATE<br>00.11.08             |                                | TITLE<br>BUSHING                                  | SCALE<br>2:1           |
| A                            | 00.11.08                       | NEW ISSUE   |                        |

RELEASED  
00.11.13 *[Signature]*



D2806-1 (DRILL  $\phi 0.257$  HOLE)  
D2806-3 (DRILL  $\phi 0.316$  HOLE)

MATERIAL: 6061-T6 (QQ-A-200/8) OR (QQ-A-250/11) OR (QQ-A-225/8)  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 23, 2005  
02:12 pm

Work Order No : 0022540  
Project Name : D2806-3  
Project For : WK513  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2806-3  
Description : Bushing  
Manufactured : Yes  
Amount Req'd : 60  
Amount Done : 0  
Start Date : 02-23-05  
Est Finish Date : 03-15-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

|                     | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| Material Cost :     | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Engineering Hours : | 0.00      | 0.00   | 0.00   |        |         |
| Engineering Cost :  | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Production Hours :  | 0.00      | 0.00   | 0.00   |        |         |
| Production Cost :   | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Packaging Hours :   | 0.00      | 0.00   | 0.00   |        |         |
| Packaging Cost :    | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| OverHead Hours :    | 0.00      | 0.00   | 0.00   |        |         |
| OverHead Cost :     | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| CNC Hours :         | 0.00      | 0.00   | 0.00   |        |         |
| CNC :               | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Misc. Hours :       | 0.00      | 0.00   | 0.00   |        |         |
| Misc. :             | 0.00      | 0.00   | 0.00   | 0.00   | 0.00    |
| Burden :            | 0.00      | 0.00   | 0.00   |        |         |
| Total Cost :        | 0.00      | 0.00   | 0.00   |        |         |
| Margin :            | 0.000     | 0.000  |        |        |         |
| Selling Cost :      | 0.00      | 0.00   |        |        |         |

|                          | Estimated | Actual |
|--------------------------|-----------|--------|
| Labour Hrs/Amount Done : | 0.00      | 0.00   |
| Profits/(Loss) :         | 0.00      | 0.00   |